



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3997-3

Job Sheet 175393



Part No: D3997-3

Job Qty: 6 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/11/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP rev A 10.01.12 new issue Prelim EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		4/11/18	0.00	0.00	Purchasing		AP 18/04/10
110	Packaging	6 pcs		4/11/18	0.00	0.00	Packaging2		AT 08/04/10
120	QC	6 pcs		4/11/18	0.00	0.00	QC6		APR 11 2018
130	Packaging	6 pcs		4/11/18	0.00	0.00	Packaging3-2		9-89
140	QC21-SA	6 Ea		4/11/18	0.00	0.00	QC21		APR 12 2018

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
 Descriptions: 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

exp. 19/04/10

39510

DAS 21
13 9-89
9-89

APR 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3997-3P	Placard	6 Ea (1 ea)	100-Purchasing	5059480

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3997-3P	6	0	0

Part Specifications

Specifications could not be found.

Plex 4/4/18 9:21 AM dart.lavoie.chantal

התאחדות הסטודנטים

Placard

PART NO: D3997-3

Serial No/Batch: S059488

Revision:

Operation:

Change No:

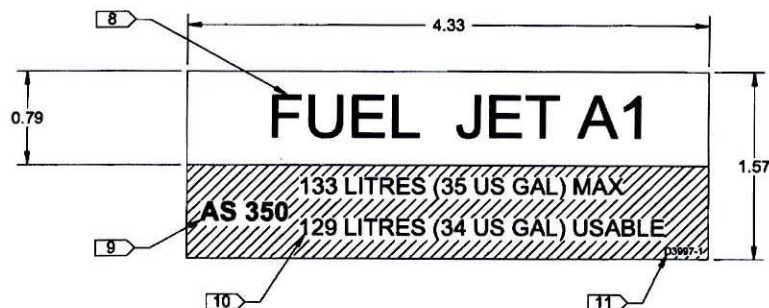
Packaging

Mfg Date: 04/10/18

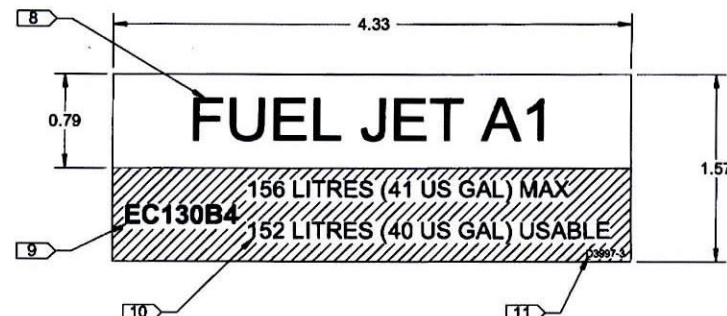
Job No: 175393

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D3997-1	JCA-M47-P1
D3997-3	JCA-M47-P2

PART NUMBER	INSTALLATION INSTRUCTIONS
D3997-1	FOR AS350 AIRCRAFT - ADJACENT TO FUEL FILLER
D3997-3	FOR EC130 AIRCRAFT - ADJACENT TO FUEL FILLER



D3997-1 PLACARD



D3997-3 PLACARD

RELEASED
2014-06-11

- NOTES:
- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY AS PER NOTES 8-11 ON SHEET 1
 - 7) WEIGHT: LESS THAN 0.01 LBS
 - 8) 36 PT FONT, BLACK TEXT ON WHITE BACKGROUND
 - 9) 16 PT BOLD FONT, WHITE TEXT ON BLACK BACKGROUND
 - 10) 14 PT FONT, WHITE TEXT ON BLACK BACKGROUND
 - 11) 6 PT FONT, WHITE TEXT ON BLACK BACKGROUND

B	REVISED D3997-27 TO A HEIGHT OF 3.0 (ZN B2-4)	ML	13.11.05
A	NEW ISSUE	BY	08.10.05
REV.	DESCRIPTION	BY	DATE
DESIGN	- HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AP	DRAWING NO.	REV. B
MFG. APPR.	JLM	D3997	SHEET 1 OF 6
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	PLACARD	NTS
DATE	13.11.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039510

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039510

PO Date: 4/4/18

Due Date: 4/12/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 04 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D2268P			Placard D2268 As Per Dwg D2268 Rev. B	Firmed	4/12/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job no. 175394											
2	D3428-1P			Placard D3428-1 As Per Dwg. D3428 Rev. A	Firmed	4/12/18	12 pcs	0 pcs	12 pcs	\$6.66666/pcs	\$80.00
Line Item Note job no. 175395											
3	D3997-3P			Placard	Firmed	4/12/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
Line Item Note job no. 175393											
4	D3997-17P			Placard	Firmed	4/12/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job no. 175396											
5	D4385-1P			Placard As Per Dwg D4385 Rev. A	Firmed	4/12/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job no. 175397											

Grand Total: \$400.00

Order Notes

paid At 18/04/18

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039510

Packing Slip N°:

WIP# 22336

Part N°:

Serial N°:

Description:

DD268P, D3428-1P,
D3997-3P, D3997-17P, D4385-1P.

Quantity:

6, 12, 6, 6, 6

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

3m / 1 year shelf life.

APPROVAL:

Valerie Young

Signature:



Title:

office administrator

DATE:

April 09.18